









Chettinad Cement/Puliyur/Environmental Statement/Captive Power Plant/2024 24th Sep, 2024

Member Secretary
Tamil Nadu Pollution Control Board
76, Anna Salai
Guindy
Chennai – 600 032

Respected Sir,

Sub: Submission of Environmental Statement in "Form V" under Environment (Protection) Rules,1986 for the year 2023-24 - Chettinad Cement Corporation Private Limited, Captive Power Plant, Puliyur Village, Karur Taluk & District, Tamilnadu

We submit herewith the "Environmental Statement" pertaining to our Captive Power Plant in the prescribed format (Form V) under Environment (Protection) Rules, 1986 for the year of 2023-24.

Kindly acknowledge the receipt of the same.

Thanking you,

Yours faithfully, for Chettinad Cement Corporation Private Limited

V.Krishnan

Joint President (Works)

und

Encl: Form V Copy to:

- 1. Scientist 'E' & In-charge, CPCB, Bangalore
- 2. Director, Regional Office, MoEF & CC, Chennai
- 3. JCEE, TNPCB, Trichy
- 4. DEE, TNPCB, Karur

Chettinad Cement Corporation Private Limited.

Kumararajah Muthiah Nagar Puliyur Cement Factory Karur Dist - 639 114, Tamilnadu, India. T +91 4324 251354, 251345, 251414 F + 91 4324 250584 E puliyur@chettinadcement.com

CIN : U93090TN1962PLC004947 GST : 33AAACC3130A1ZQ Regd. Office:

Chettinad Towers, 603, Anna Salai, Chennai - 600 006, Tamilnadu, India. T +91 44 28292727, 42951800 F +91 44 28291558 **Corporate Office:**

Sigapi Achi Building 18/3, Rukumani Lakshmipathy Road, Egmore, Chennai - 600 008 Tamilnadu, India. T+91 44 43691000

FORM - V

(Rule 14 of Environment (Protection) Rules, 1986)

Environmental Statement for the Financial Year ending the 31st March 2024

PART - A

Name and address of the owner / : V.Krishnan occupier of the industry operation or process.

Joint President (Works)

Chettinad Cement Corporation Private Limited

Captive Power Plant Puliyur Village Karur Taluk & District

Tamilnadu

Pincode: 639 114

Industry category (ii)

Primary (STC Code)

: Red Large

Secondary (SIC Code)

: 1048- Thermal Power plant

(iii) Production Capacity

15 MW

(iv) Year of Establishment

: 2007

Date of Last Environment Statement: 20.09.2023

submitted

PART - B

Water and Raw Material Consumption

(i) Water Consumption (m³/day)

Process

32.0

Cooling

19.5

Domestic

2.0

	Process Water Consumption (m³) per unit (mw) of Product Output		
Name of the Product	During the Current Financial Year (2022-23)	During the Current Financial Year (2023-24)	
Power	0.254	0.293	

(ii) Raw Material Consumption

Name of the Raw Material		Consumption of Raw Material /Fuel (metric ton) per unit (mw) of Output		
	Name of the Product	During the Current Financial Year (2022-23	During the Current Financial Year (2023-24)	
Import Coal		0.688	0.618	
Others(Rice Husk)	Power	0.018	0.002	
Lignite		0.007	0.010	
Total Fuel		0.713	0.630	

 ${\sf PART-C}$ Pollution Discharged to Environment / Unit of output (Parameter as specified in the Consent issued)

Pollutant	Quantity of Pollutant Discharged (kg/day)	Concentrations of Pollutant in Discharges (Mass/volume) mg/litre except for pH	Percentage of Variation from prescribed Standards with reasons	
(a) Water indemr	nification			
pH	Not Applicable	7.70	Less than Norm	
TDS	2.10	910	Compared to Standard less by 58.3%	
TSS	0.02	10.5	Compared to Standard less by 84.6 %	
BOD	0.02	8.4	Compared to Standard less by 66.8 %	
COD	0.08	38.5	Compared to Standard less by 85.2 %	
pollutant	Quantity of Pollutant Discharged (mass/day) (kg/day)	Concentration of Pollutant in Discharges (Mass/volume) - mg/Nm ³	Percentage of Variation from prescribed Standards with reasons	
(b) Air				
PM	-	34.36	Compared to Standard less by 31 %	
SO2	-	474.8	Compared to Standard less by 21 %	
NOx	_	233	Compared to Standard less by 48 %	

PART – D Hazardous Wastes

[As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016]

Hazardous Waste		Total Quantity Generated in metric tons		
		During the Current Financial Year (2022- 23)	During the Current Financial Year (2023- 24)	
(a) N	IL ,	NIL	NIL	
(b) N	IL	NIL	NIL	

PART – E Solid Wastes

Solid Waste		Total Quantity in metric tons		
		During the Current Financial Year (2022- 23)	During the Current Financial Year (2023- 24)	
(a)	From Process: Bottom Ash (Generated Quantity)	285	171	
(b)	From Pollution Control Facilities Fly Ash (Generated Quantity)	3600	. 1774	
	STP common to Cement Plant & Captive Power Plant. Waste details reported in the Environmental Statement of Cement Plant			
(c)	Quantity recycled or re-utilized within the unit	-		
	i) Bottom Ash ii) Fly Ash	285 3600	171 1774	
	Sold			
	i) Bottom Ash	NIL	NIL	
	ii) Fly Ash	NIL	NIL	
	Disposed	NIL	NIL	
	i) Bottom Ash ii) Fly Ash	NIL	NIL	

PART - F

Please specify the characterizations (in terms of composition of quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes

Name of the Waste		Quantity	Characteristics	Disposal Practice Adopted	
A. Hazardous Waste					
1	Used Oil (category No.5.1)	Opening stock (as on 01.04.2023) : NIL Generation (Apr'23 –Mar'24) : NIL Consumption (Apr'23-Mar'24) : NIL Closing stock (as on 31.03.2024) : NIL	Liquid GCV: 6000-8000 kcal/Kg Cd+Cr +Ni: <5ppm	Recycled in PCB authorized vendor	
В.	Solid Waste			1 a.2	
1	Bottom Ash	Opening stock (as on 01.04.2023): NIL Generation (Apr'23 –Mar'24): 171 tons Consumption (Apr'23-Mar'24): 171 tons Closing stock (as on 31.03.2024): NIL	Solid Sio ₂ : 70-80%, Fe ₂ O ₃ : 2-5 % LOI : 4-6 % Al ₂ O ₃ : 18-30%	100% reused within the premises as replacement of boiler bed materials and as sand for masonry works and road laying works	
2	Fly Ash	Opening stock (01.04.2023) : NIL Generation (Apr'23 –Mar'24) : 1774 tons Consumption (Apr'23-Mar'24) : 1774 tons Closing stock (as on 31.03.2024) : NIL	Solid Sio ₂ : 25- 35%, Fe ₂ O ₃ : 2-3% LOI : 10- 15% K ₂ O+Na ₂ O : <1%	100 % of Fly ash is used in our Cement Plant located within the same premises for Cement production.	

PART - G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production

• Specific raw water consumption during 2023 -24 was 0.293 m3/mw compared to the prescribed Standard of 3.5 m3/mw

PART - H

Additional measures / investment proposal for environmental protection including abatement of pollution, prevention of pollution

Investment Proposal for Environmental Production for the year 2024-25

- Rs 5.0 lakhs for Air Pollution Control Measures
- Rs 2.0 lakhs for Water Pollution Control Measures

PART-I

Any other particulars for improving the quality of environment

- Proper maintenance of Pollution Control Equipment including ETP and STP is ensured for effective and efficient operation of the same. Maintenance Cost of Pollution Control Equipment during 2023-24 was Rs. 5.0 Lakhs
- Environmental Monitoring is ensured to assess the effectiveness of Pollution Control Measures and initiate required action, if any required. Environmental Monitoring Cost during 2023-24 was Rs 5.0 Lakhs.
- Quality Management System (ISO 9001), Environmental Management System (ISO14001), Occupational Health & Safety Management System (ISO 45001) and Energy Management System (ISO 50001) are in place to ensure that all operations are carried out in compliance with international standards.

Place: Puliyur

Date: 24.09.2024

(Signature of the Authorized Person)

Name : V.Krishnan

Designation : Joint President (Works)

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